

TimberTower



TimberTowers for multi- megawatt wind energy plants

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Agenda

TimberTower



History & key facts

Scope of services

Glueing

Construction and assembly



Key facts

TimberTower



The company

Corporate purpose of TimberTower GmbH:

- Development
- Distribution
- Assembly of TimberTowers including foundations for wind energy plants (multi-mega watt class)

Key facts

TimberTower



- TimberTower GmbH is a spin-off of a Hamburg civil engineering office that operated since 2002 in wind energy sector
- March 2008: TimberTower GmbH was founded in Hannover (Managing Directors: Gregor Prass, Holger Giebel)
- December 2008: conclusion of financing, start of operative business
- December 2009: completion of certification process of the wooden tower with 100m hub height for a 1.5MW Vensys turbine by TÜV Nord

Key facts

TimberTower



- March 2010: proof-of-concept with the erection of a test tower at the premises of Holzbau Cordes
- December 2010: adoption and certification of a quality management system according to DIN standards (DIN EN ISO 9001:2008)
- December 2011: Impulsus clean Technologies takes over the company majority.
- Erection of first prototype by the end of 2012: Vensys 77, 1,5 MW, 100 m hub height in Hannover Marienwerder

Key facts

TimberTower



Why using a TimberTower?

The demand on new tower concepts is market driven:

- sustainable
- cost efficient
- local production content
- transportable

The TimberTower combines the market requirements as a product



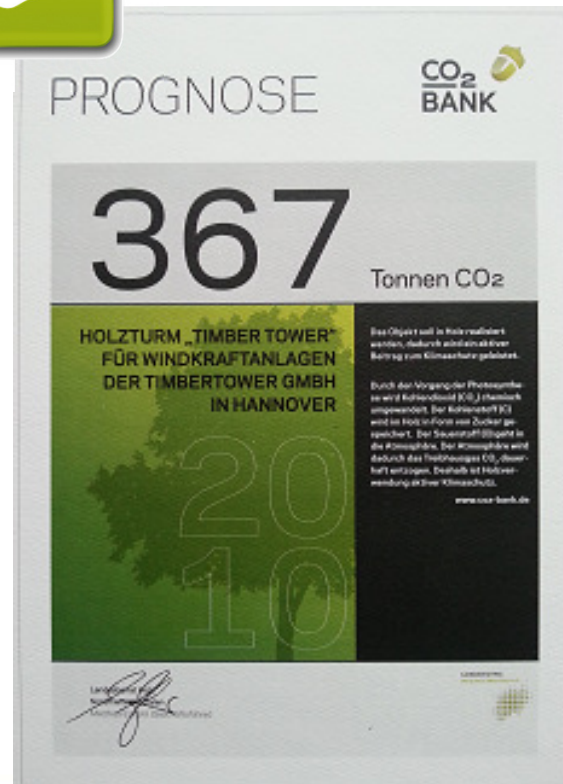
Ecology

TimberTower



Energy production in tune with nature:

The TimberTower is a 90 per cent natural product. It is carbon-neutral and easily recyclable.



The certificates of our wood suppliers guarantee the origin of the used raw material from ecologically, economically and socially responsible forest economy.

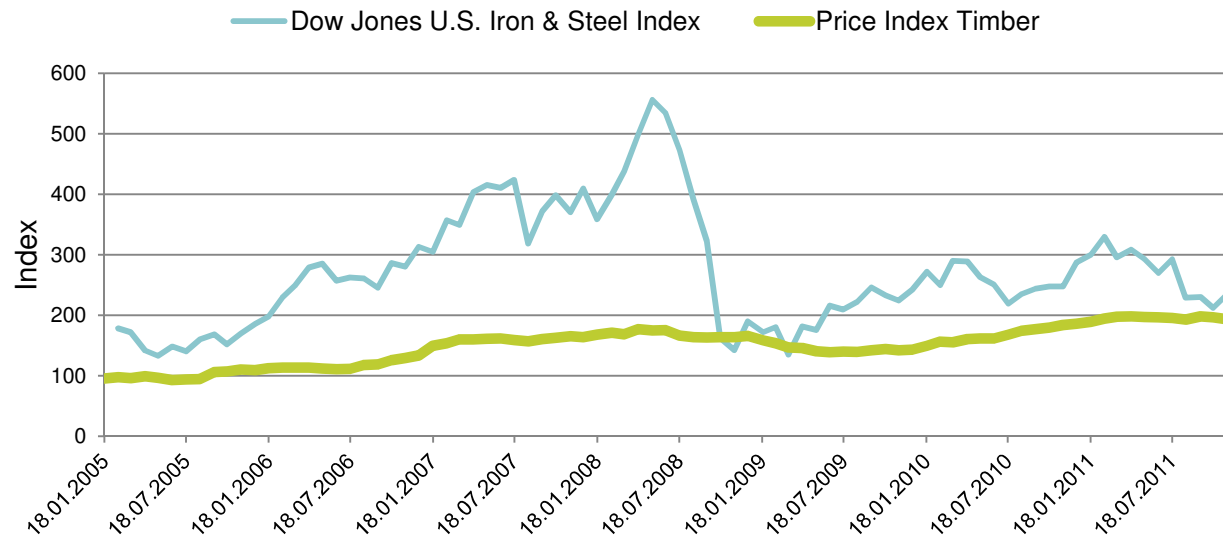
Economy

TimberTower



Groundbreaking cost effectiveness:

Depending on size and location, the TimberTower can produce savings of up to 20% for each project.



Logistics

TimberTower



A logistic revolution:

Delivered on-site in 40 ft containers, the TimberTower allows for easy access to almost any location worldwide.



Logistics

TimberTower



A logistic revolution:

Only a small work area is needed while lifting timber panels



Local Employment

TimberTower



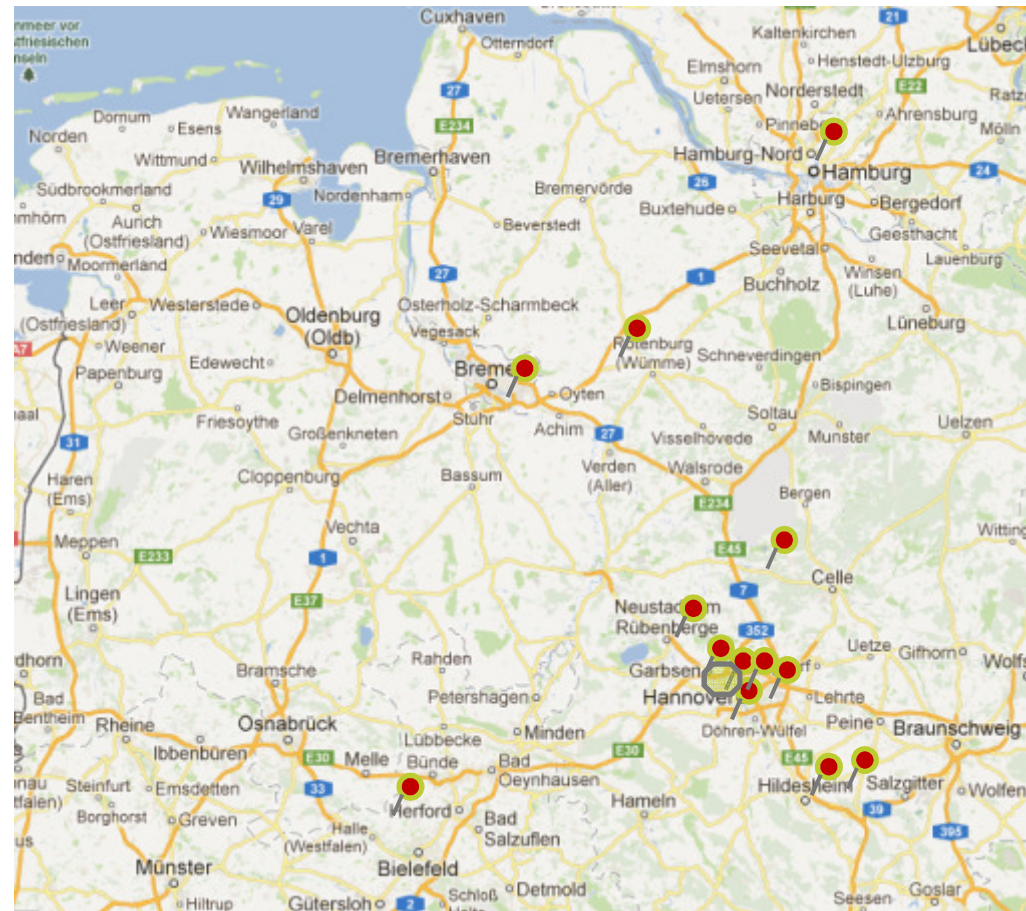
The TimberTower supports the regional added value:



Location
Prototype



Partners in
Lower Saxony



Agenda

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History & key facts

 **Scope of services**

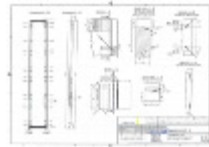
Glueing

Construction and assembly



Scope of services

TimberTower



Design & Engineering

Certification

Project management

Quality management

Environment protection

Health & Safety



Infrastructural works

Soil works

Foundation

Construction

Interior



Steel adapter

Nacelle placement

Power supply

Agenda

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History & key facts

Scope of services

 **Glueing**

Construction and assembly



Glueing

TimberTower



Single family house,
Austria



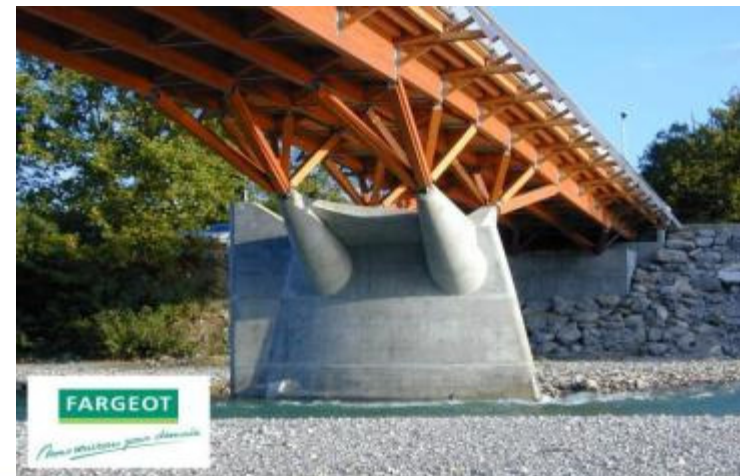
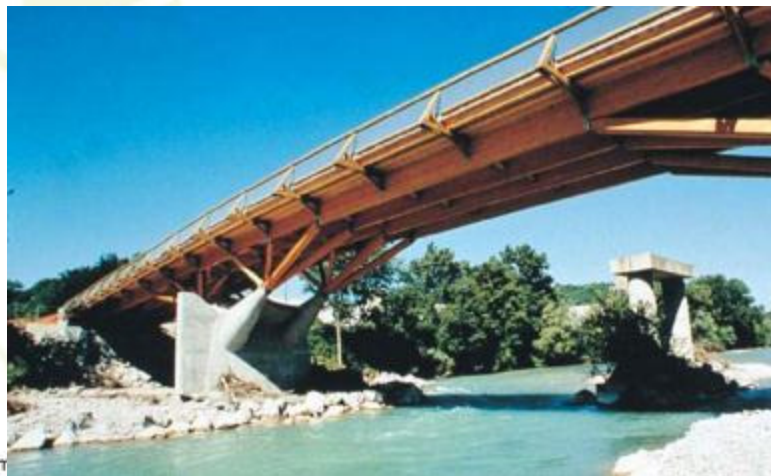
storaenso

Glueing

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Bridge over Drôme, Crest



Glueing

TimberTower



Bridge over A7, Sneek



Glueing

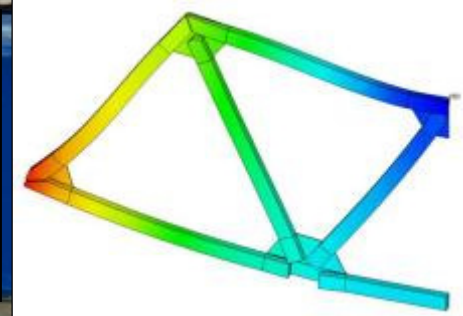
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Bonded timbertrusses



T. Vallée, T. Tannert and M. Schwendimann: Adhesively bonded timber trusses: Experimental and numerical investigation, WCTE2010, Italy.



Glueing

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Adhesives enable composite action
Adhesives enable hybrid structures
Adhesives puts materials in their best context

Glueing

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Demonstrate possibilities

Establish advantages

Glueing on site

Verification

Develop implementation

Glueing

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Parasol, Sevilla



Glueing

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Parasol, Sevilla

Glueing

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Earth System Science Building, Vancouver



Glueing

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ESSB,
Vancouver



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Construction and assembly



Construction / assembly TimberTower



Specifications:

- The tower is a closed hollow body with a polygonal profile
- The material is a composite consisting of cross-laminated timber panels and surface components
- Prefabrication of timber panels including fasteners in the production
- Heights of 160 meters will be economically feasible
- Assembly of the elements at the building site
- Transportation with conventional trucks



Construction / assembly TimberTower



Foundation



Construction / assembly TimberTower



Foundation



Construction / assembly TimberTower



Foundation



Construction / assembly TimberTower



Construction / assembly TimberTower





Wall elements

Cross laminated timber:

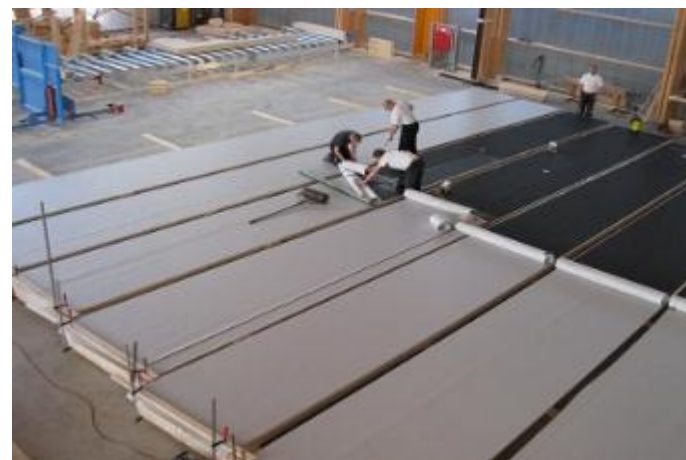
- Better damping
- Higher fatigue strength
- Based on the weight, a higher specific strength
- Greater fire resistance – steel rapidly loses strength when heated
- Sustainability
 - → CO₂-neutral
- Easy to handle
- Easy to recycle



Construction / assembly TimberTower



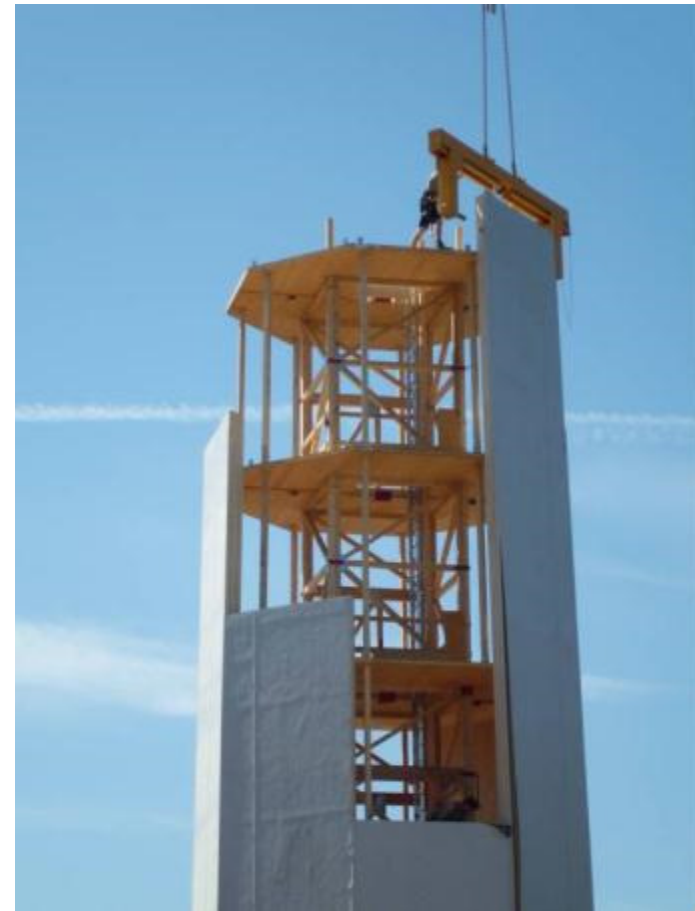
Production of wall elements



Construction / assembly TimberTower



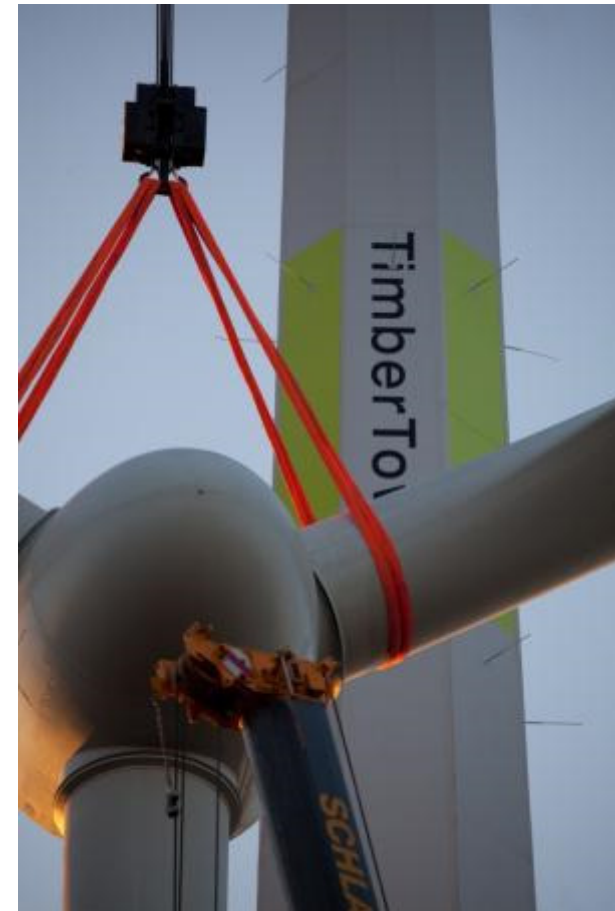
Assembly of timber components



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Assembly of timber components





Connecting the timber components





Connecting the timber components



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Steel adapter



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Steel adapter



Construction / assembly TimberTower



Surface protection



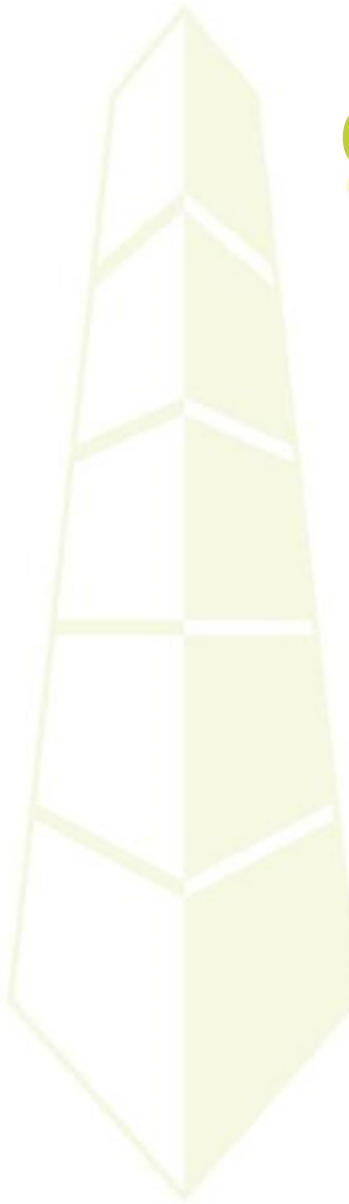
By welding the joints, the surface of the tower is closed

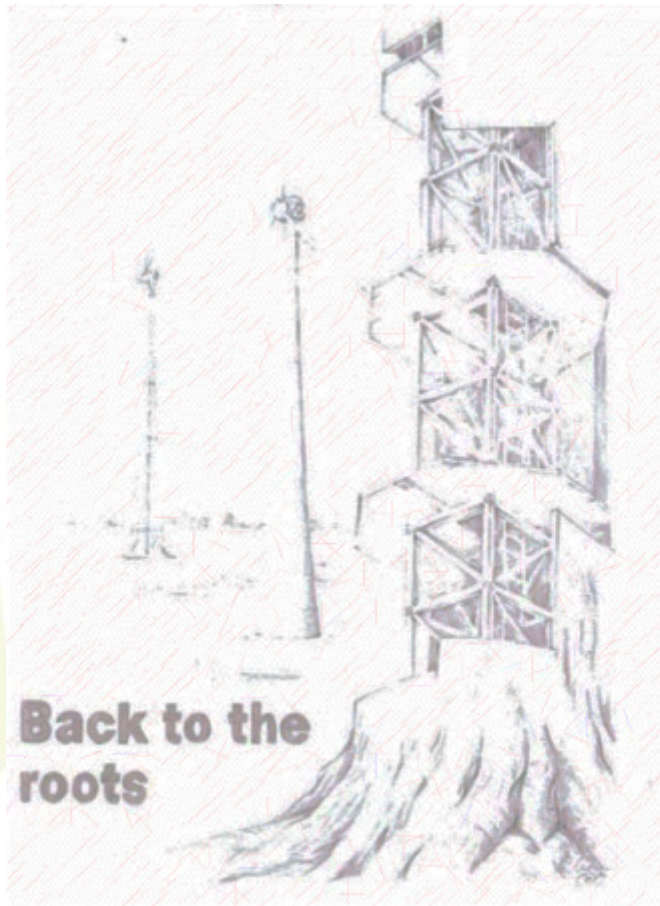
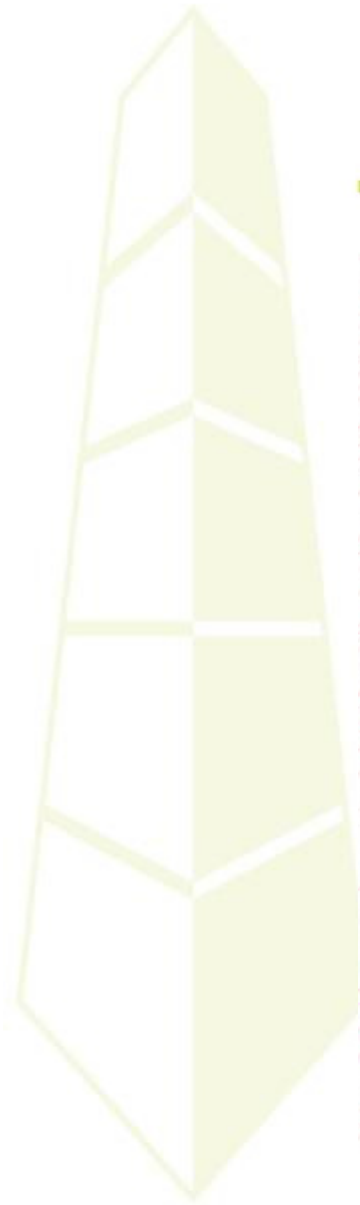


Construction / assembly TimberTower



Construction / assembly TimberTower





proven by Nature

strong by design